



XL22

Brute Spiral Point Taps- “Gun Taps”

- > Unique to Champion-three flutes and special necked design for efficient removal of chips-spiral point taps eject chips ahead of tap
- > Tap tough materials like stainless- through-hole applications only
- > For use in XLT Tapper, handheld tap wrench or CNC machine



321

Spiral Point Taps - “Gun Taps”

- > Two flutes and spiral point eject chips ahead of tap
- > Tap aluminum and low to medium steel alloys- for use in through-hole applications only
- > For use in XLT Tapper or handheld tap wrench



XL46

Spiral Flute Taps

- > Special spiral flutes lift and pull chips out from hole
- > Tap steel and stainless steel in blind hole applications
- > For use in CNC production



308

High Speed Steel Hand Taps

- > Popular style for general purpose tapping of new threads in ferrous metals
- > Available in Taper, Plug, or Bottom chamfers, also available Left Hand (308LH)
- > For use in handheld tap wrench



302

Carbon Steel Hand Taps

- > For light duty work- clean up existing threads in low to medium steel alloys
- > Available in Taper, Plug, or Bottom chamfers
- > For use in handheld tap wrench



DT22HEX

Drill & Tap Combinations (Hex Shank)

- > Drill hole and tap in a single operation
- > Popular for electrical work, door installation, elevator repair and other MRO
- > Impact ready hex shank for use in cordless impact drivers



DT22

Drill & Tap Combinations (Square Shank)

- > Drill hole and tap in a single operation
- > For use in machining applications with tapping attachments



3088

8 Thread Taps

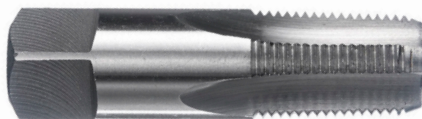
- > Engineered for tapping fluid transmission equipment in oil fields
- > Available in Taper, Plug, or Bottom chamfers
- > For use in handheld tap wrench



324

Pipe Taps (HSS)

- > Cut new threads inside pipes, pipe fittings, and tubes
- > Available in NPT, NPS and different thread styles
- > Tap non-ferrous or ferrous materials depending on style



304

Pipe Taps (Carbon)

- > For light duty work- clean up existing threads
- > NPT style
- > Rethread low to medium steel alloys



3006

Pulley Taps

- > Long shank for tapping of long reach applications
- > Originally engineered for tapping oil cups and set screw holes of pulley parts



1308

Nut Taps

- > Long thread length, long chamfer, and long shank
- > Engineered for deep tapping applications