



# Combination Drill & Taps

List No. DT22HEX - DT22HEXM

2 Flute / 135° Split Point / HSS / Black & Gold / Hex Shank



**Description:** Hex Shank, split point combination drill and tap available in standard and metric sizes

**Application:** Create holes and tap in a single operation. No center drilling or punching required, hex shank makes it ideally suited to cordless drills.

- Create the hole and thread in a single operation. No center drilling or punching required
- Its tapered neck design significantly reduces drill & tap breakage
- A 135° split point permits hole and thread to be cut at high speeds
- Available in standard, metric, and machine screw tap sizes
- Superior strength and durability provided by high molybdenum, high speed steel
- Functional black and gold surface treatment holds lubricant for smoother drilling
- 1/4" and 11/32" Hex shank can be used in QCD (Quick Change Driver)



EDP No./ Diameter	Drill Diameter	Drill Length (inches)	Overall Length (inches)	Thread Length (inches)
DT22HEX-6-32*	7/64	0.31	2.17	7/16
DT22HEX-8-32*	29	3/8	2.45	1/2
DT22HEX-10-24*	25	3/8	2.61	5/8
DT22HEX-10-32*	21	3/8	2.61	5/8
DT22HEX-12-24*	17	0.47	2.70	11/16
DT22HEX-1/4-20*	6	0.53	2.89	3/4
DT22HEX-1/4-28*	3	0.53	2.89	3/4
DT22HEX-5/16-18*	G	0.69	3.20	15/16
DT22HEX-5/16-24*	I	0.69	3.20	15/16
DT22HEX-3/8-16**	5/16	0.81	3.45	1-1/16
DT22HEX-3/8-24**	Q	0.81	3.45	1-1/16
DT22HEX-7/16-14**	U	1.00	3.83	1-1/4
DT22HEX-7/16-20**	25/64	1.00	3.83	1-1/4
DT22HEX-1/2-13**	27/64	1.13	4.07	1-3/8
DT22HEX-1/2-20**	29/64	1.13	4.07	1-3/8

EDP No./ Diameter	Drill Diameter	Drill Length (inches)	Overall Length (inches)	Thread Length (inches)
DT22HEX-M4X.7*	30	0.31	2.40	1/2
DT22HEX-M5X.8*	19	0.39	2.56	9/16
DT22HEX-M6X1*	9	0.47	2.72	11/16
DT22HEX-M8X1.25*	17/64	0.63	3.07	7/8
DT22HEX-M10X1.5**	Q	0.79	3.31	15/16
DT22HEX-M12X1.75**	Y	0.94	3.58	1-1/16

\* 1/4" Hex Shank  
 \*\* 11/32" Hex Shank

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DT22HEX is ideal for the following industries:

- Electrical
- Maintenance
- Industrial
- Automotive

DT22HEX is ideal for the following materials:

- Aluminum
- Steel / Stainless Steel
- Bronze / Brass
- Cast Iron
- Zinc

Also available in 5, 6 or 10 piece plastic cased sets.



DT22HEX-SET10