Tile Drills OPERATING GUIDELINES

Large commercial spaces (e.g. airports, stadiums, schools, office spaces, hospitals, factories) install ultra-hard floor materials in high-traffic areas due to their extreme durability and wear-resistance. Champion's tile drills are designed to penetrate tough tiles quickly and effectively. Champion's PTC (spear head) style carbide tile drill is the original tile drill- ideal for drilling precise, small diameter holes (3/16 – 5/16"). Champion's PTC3 (mini diamond) style tile drill is the most advanced technology- ideal for drilling Grade 5+ porcelain tile in a wide range of diameters (3/16 to 1-3/8"). Both tools can also be used to drill ceramic, quarry, travertine, granite and terracotta.

PTC Carbide Tipped Tile Drill



- 1. Install tile drill into portable power drill
- 2. Operate power drill in rotary mode only- ideally 700-900 RPM
- 3. PTC must be perpendicular to tile before drilling failure to do so will result in slower drilling speeds and premature wearing of tool
- 4. Before drilling, push tool onto tile
- 5. Small "cracking" sound should be heard
- 6. Ensure a continuous flow of water to cutting tip while drilling
- 7. Apply pressure until water is discolored by tile dust and hole is complete
- 8. Stop drilling when breakthrough of tile is achieved



PTC3 Diamond Tile Drill

Auto Slug Ejection Slot



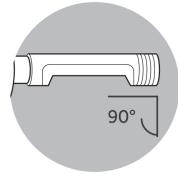
Industrial Quality Vacuum Brazed Diamond Cutting Edge

- 1. Install tile drill into portable power drill
- 2. Operate power drill in rotary mode only- ideally 900-1000 RPM
- 3. Drill "Wet" or "Dry"
 - Use a constant flow of water for optimal tool performance or dip spinning tool in water each time before use
 - If using continuous water flow on vertical surfaces- use a spray bottle
 - If using continuous water flow on horizontal surfaces- start with small pool of water and apply more as needed
- 4. Use the proper drilling techniques in the diagrams below for optimal results
- 5. Stop drilling when breakthrough of tile is achieved

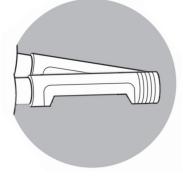




Orient drill at 45° angle and create a smile in tile surface



Tilt drill up to 90° and continue drilling



Slight rotating or "rocking" motion will assist with penetration until hole is complete